CLOSED INSTRUCTIONS

A. THE BOX IS ASSEMBLED STARTING WITH THE BOTTOM FLAPS, USING FOUR STAPLES, TWO STAPLES ON EACH SIDE OF CENTER.

B. A FLAT PAD IS INSERTED (101276057).

C. THE PACKAGING INSERT (102695886) IS PLACED INSIDE THE BOX WITH THE LONG EDGES FOLDED DOWN AND SHORT EDGES UP, CREATING A RAISED INSERT FOR THE FIBERBOARD TUBES.

D. UP TO 20 FIBERBOARD TUBES WITH STEEL CAPS (102635004) ARE PREPARED BY PLACING THE ITEM TO BE SHIPPED INTO AN ELECTRO-STATIC BAG AND THEN INSERTED INTO THE TUBES. ONLY ONE ITEM PER TUBE.

E. THE TUBES ARE INSERTED INTO THE FIBERBOARD INSERT.

F. A FLAT PAD IS INSERTED (101276057) ON TOP.

G. TOP FLAPS ARE CLOSED WITH FOUR STAPLES, TWO ON EACH SIDE OF CENTER ON MARKS.